


VOLUME: 327 CC.

UNLESS OTHERWISE SPECIFIED  
 ALL DIMENSIONS ARE IN MILLIMETERS  
 ALL DIMENSIONS APPLY AFTER COATING  
 BREAK SHARP CORNERS 0.2 - 0.4  
 FILLET RADIUS 0.4 MAX.  
 C'SINK INTERNAL THREADS 90 TO MAJOR DIA.  
 CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.  
 SHEET METAL INTERNAL BEND RADIUS:  
 1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:  
 0.5 - 120 ±0.3    400 - 1000 ±1.0  
 120 - 400 ±0.5    OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: h12  
 SHAFTS & EXTERNAL DIMENSIONS: h12  
 ANGULAR TOLERANCES: ±0.5°



SURFACE ROUGHNESS: N7	DESIGN	NAME	SIGNATURE	DATE
		Nir K	Nir-K	16/07/2017
	DRAWN	Nir K	Nir-K	16/07/2017
	CHECK			
	APPROVE	Amir L	Amir L	16/07/2017
	MATERIAL:			FINISH:
				SEE NOTES

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

PROJECT:		<b>KS- PACKINGS</b>	
TITLE:		<b>DE-BURN CARTBOARD PACK</b>	
SIZE:	DWG NO.	REV.	
<b>A3</b>	<b>KSDB-300-02-DD</b>	<b>1</b>	
SHEET 1 OF 1	DO NOT SCALE DRAWING	SCALE:	<b>1:1</b>