


VOLUME: 327 CC.

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN MILLIMETERS
 ALL DIMENSIONS APPLY AFTER COATING
 BREAK SHARP CORNERS 0.2 - 0.4
 FILLET RADIUS 0.4 MAX.
 C'SINK INTERNAL THREADS 90 TO MAJOR DIA.
 CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.
 SHEET METAL INTERNAL BEND RADIUS:
 1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:
 0.5 - 120 ±0.3 400 - 1000 ±1.0
 120 - 400 ±0.5 OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: h12
 SHAFTS & EXTERNAL DIMENSIONS: h12
 ANGULAR TOLERANCES: ±0.5°



SURFACE ROUGHNESS: N7	DESIGN: Nir K	NAME: Nir K	SIGNATURE: Nir K	DATE: 16/07/2017
	DRAWN: Nir K	NAME: Nir K	SIGNATURE: Nir K	DATE: 16/07/2017
	CHECK:	NAME:	SIGNATURE:	DATE:
	APPROVE: Amir L	NAME: Amir L	SIGNATURE: Amir L	DATE: 16/07/2017
	MATERIAL:	FINISH: SEE NOTES		

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

PROJECT: KS- PACKINGS	
TITLE: DE-BLEED CARTBOARD PACK	
SIZE: A3	DWG NO.: KSDB-200-02-DD
REV.: 1	SCALE: 1:1
SHEET 1 OF 1 DO NOT SCALE DRAWING	