



<p>UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS ALL DIMENSIONS APPLY AFTER COATING BREAK SHARP CORNERS 0.2 - 0.4 FILLET RADIUS 0.4 MAX. C/SINK INTERNAL THREADS 90 TO MAJOR DIA. CHAMFER EXTERNAL THREADS 45 TO MINOR DIA. SHEET METAL INTERNAL BEND RADIUS: 1 x MATL THICKNESS.</p>								PROJECT: <b>KS- PACKINGS</b>																										
<p>MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:</p> <table border="1"> <tr> <td>0.5 - 6</td> <td>±0.1</td> <td>400 - 1000</td> <td>±0.8</td> </tr> <tr> <td>6 - 30</td> <td>±0.2</td> <td>1000 - 2000</td> <td>±1.2</td> </tr> <tr> <td>30 - 120</td> <td>±0.3</td> <td>2000 - 4000</td> <td>±1.5</td> </tr> <tr> <td>120 - 400</td> <td>±0.4</td> <td>4000 - 7000</td> <td>±2</td> </tr> </table>								0.5 - 6	±0.1	400 - 1000	±0.8	6 - 30	±0.2	1000 - 2000	±1.2	30 - 120	±0.3	2000 - 4000	±1.5	120 - 400	±0.4	4000 - 7000	±2	TITLE: <b>DE-BURN</b>		SIZE: <b>A3</b>								
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<p>SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:</p> <table border="1"> <tr> <td>0.5 - 120</td> <td>±0.3</td> <td>400 - 1000</td> <td>±1.0</td> </tr> <tr> <td>120 - 400</td> <td>±0.5</td> <td>OVER 1000</td> <td>±2.0</td> </tr> </table>				0.5 - 120	±0.3	400 - 1000	±1.0	120 - 400	±0.5	OVER 1000	±2.0	<p>SURFACE ROUGHNESS: <b>N7</b></p>		<table border="1"> <tr> <th>NAME</th> <th>SIGNATURE</th> <th>DATE</th> </tr> <tr> <td>DESIGN Nir K</td> <td>Nir K</td> <td>16/07/2017</td> </tr> <tr> <td>DRAWN Nir K</td> <td>Nir K</td> <td>16/07/2017</td> </tr> <tr> <td>CHECK</td> <td></td> <td></td> </tr> <tr> <td>APPROVE Amir L</td> <td>Amir L</td> <td>16/07/2017</td> </tr> </table>		NAME	SIGNATURE	DATE	DESIGN Nir K	Nir K	16/07/2017	DRAWN Nir K	Nir K	16/07/2017	CHECK			APPROVE Amir L	Amir L	16/07/2017	<table border="1"> <tr> <th>REV.</th> </tr> <tr> <td>1</td> </tr> </table>		REV.	1
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<p>HOLES &amp; OPENINGS DIMENSIONS: H12 SHAFTS &amp; EXTERNAL DIMENSIONS: H12 ANGULAR TOLERANCES: ±0.5°</p>				<p>THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE</p>		<p>SCALE: <b>1:1</b></p>																												
				<p>SEE NOTES</p>		<p>SHEET 1 OF 1 DO NOT SCALE DRAWING</p>																												