



WEIGHT: 82 g.  
VOLUME: 327 CC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSDB-300-01-DD	DE-BURN	1
2	KSDB-300-02-DD	DE-BURN CARTBOARD PACK	1

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE IN MILLIMETERS  
ALL DIMENSIONS APPLY AFTER COATING  
BREAK SHARP CORNERS 0.2 - 0.4  
FILLET RADIUS 0.4 MAX.  
C/SINK INTERNAL THREADS 90 TO MAJOR DIA.  
CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.  
SHEET METAL INTERNAL BEND RADIUS:  
1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:  
0.5 - 120 ±0.3    400 - 1000 ±1.0  
120 - 400 ±0.5    OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: H12  
SHAFTS & EXTERNAL DIMENSIONS: h12  
ANGULAR TOLERANCES: ±0.5°

**KESHET A.T. Ltd**

	NAME	SIGNATURE	DATE
DESIGN	Nir K	Nir-K	16/07/2017
DRAWN	Nir K.	Nir-K	16/07/2017
CHECK			
APPROVE	Amir L	Amir L	16/07/2017

MATERIAL: \_\_\_\_\_ FINISH: \_\_\_\_\_

SEE NOTES

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

PROJECT: <b>KS- PACKINGS</b>	
TITLE: <b>DE-BURN</b>	
SIZE: <b>A3</b>	DWG NO. <b>KSDB-300-00-AD</b>
REV. <b>1</b>	SCALE: <b>1:1</b>
SHEET 1 OF 1	DO NOT SCALE DRAWING