



UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN MILLIMETERS
 ALL DIMENSIONS APPLY AFTER COATING
 BREAK SHARP CORNERS 0.2 - 0.4
 FILLET RADIUS 0.4 MAX.
 C'SINK INTERNAL THREADS 90 TO MAJOR DIA.
 CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.
 SHEET METAL INTERNAL BEND RADIUS:
 1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:	
0.5 - 120 ±0.3	400 - 1000 ±1.0
120 - 400 ±0.5	OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: H12
 SHAFTS & EXTERNAL DIMENSIONS: H12
 ANGULAR TOLERANCES: ±0.5°



SURFACE ROUGHNESS: N7		NAME		SIGNATURE		DATE	
DESIGN	Nir K	Nir K		16/07/2017			
DRAWN	Nir K	Nir K		16/07/2017			
CHECK							
APPROVE	Amir L	Amir L		16/07/2017			
MATERIAL:							
THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE				FINISH:			

PROJECT:		KS- PACKINGS	
TITLE:		DE-BITES	
SIZE:	DWG NO.	REV.	
A3	KSDB-100-01-DD	1	
SHEET 1 OF 1		DO NOT SCALE DRAWING	SCALE: 1:1