

WEIGHT: 90 g.
VOLUME: 327 CC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSDB-200-01-DD	DE-BLEED	1
2	KSDB-200-02-DD	DE-BLEED CARTBOARD PACK	1

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN MILLIMETERS
ALL DIMENSIONS APPLY AFTER COATING
BREAK SHARP CORNERS 0.2 - 0.4
FILLET RADIUS 0.4 MAX.
C/SINK INTERNAL THREADS 90 TO MAJOR DIA.
CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.
SHEET METAL INTERNAL BEND RADIUS:
1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING
ISO 2768mk AS FOLLOWS:
0.5 - 6 ±0.1 400 - 1000 ±0.8
6 - 30 ±0.2 1000 - 2000 ±1.2
30 - 120 ±0.3 2000 - 4000 ±1.5
120 - 400 ±0.4 4000 - 7000 ±2

SHEET METAL BENDING
TOLERANCES ARE AS FOLLOWS:
0.5 - 120 ±0.3 400 - 1000 ±1.0
120 - 400 ±0.5 OVER 1000 ±2.0
HOLES & OPENINGS DIMENSIONS: H12
SHAFTS & EXTERNAL DIMENSIONS: H12
ANGULAR TOLERANCES: ±0.5°

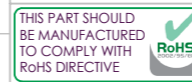


DESIGN	NAME	SIGNATURE	DATE
	Nir K	Nir K	16/07/2017
DRAWN	Nir K.	Nir K.	16/07/2017
CHECK			
APPROVE	Amir L	Amir L	16/07/2017
MATERIAL:			FINISH:
			SEE NOTES

PROJECT: **KS- PACKINGS**

TITLE: **DE-BLEED**

SIZE: **A3** DWG NO. **KSDB-200-00-AD** REV. **1**



SHEET 1 OF 1 DO NOT SCALE DRAWING SCALE: 1:1