



UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN MILLIMETERS
 ALL DIMENSIONS APPLY AFTER COATING
 BREAK SHARP CORNERS 0.2 - 0.4
 FILLET RADIUS 0.4 MAX.
 C'SINK INTERNAL THREADS 90 TO MAJOR DIA.
 CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.
 SHEET METAL INTERNAL BEND RADIUS:
 1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:	
0.5 - 120 ±0.3	400 - 1000 ±1.0
120 - 400 ±0.5	OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: H12
 SHAFTS & EXTERNAL DIMENSIONS: H12
 ANGULAR TOLERANCES: ±0.5°



SURFACE ROUGHNESS:	NAME	SIGNATURE	DATE
N7	DESIGN Nir K	Nir K	16/07/2017
	DRAWN Nir K	Nir K	16/07/2017

CHECK	APPROVE Amir L	Amir L	16/07/2017
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MATERIAL: _____ FINISH: _____
 SEE NOTES



PROJECT: **KS- PACKINGS**

TITLE: **DE-BLEED**

SIZE:	DWG NO.	REV.
A3	KSDB-200-01-DD	1

SHEET 1 OF 1 DO NOT SCALE DRAWING SCALE: 1:1