



WEIGHT: 80 g.
VOLUME: 327 CC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KSDB-100-01-DD	DE-BITES	1
2	KSDB-100-02-DD	DE-BITES CARTBOARD PACK	1

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN MILLIMETERS
ALL DIMENSIONS APPLY AFTER COATING
BREAK SHARP CORNERS 0.2 - 0.4
FILLET RADIUS 0.4 MAX.
C/SINK INTERNAL THREADS 90 TO MAJOR DIA.
CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.
SHEET METAL INTERNAL BEND RADIUS:
1 x MATL THICKNESS.

MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS:	
0.5 - 6 ±0.1	400 - 1000 ±0.8
6 - 30 ±0.2	1000 - 2000 ±1.2
30 - 120 ±0.3	2000 - 4000 ±1.5
120 - 400 ±0.4	4000 - 7000 ±2

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:	
0.5 - 120 ±0.3	400 - 1000 ±1.0
120 - 400 ±0.5	OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: H12
SHAFTS & EXTERNAL DIMENSIONS: H12
ANGULAR TOLERANCES: ±0.5°



SURFACE ROUGHNESS:	NAME	SIGNATURE	DATE
N7	Nir K	Nir K	16/07/2017
	Nir K.	Nir K.	16/07/2017
	Amir L	Amir L	16/07/2017

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

PROJECT: **KS- PACKINGS**

TITLE: **DE-BITES**

SIZE: **A3** DWG NO. **KSDB-100-00-AD** REV. **1**

SHEET 1 OF 1 DO NOT SCALE DRAWING SCALE: 1:1