



VOLUME: 327 CC.

UNLESS OTHERWISE SPECIFIED  
 ALL DIMENSIONS ARE IN MILLIMETERS  
 ALL DIMENSIONS APPLY AFTER COATING  
 BREAK SHARP CORNERS 0.2 - 0.4  
 FILLET RADIUS 0.4 MAX.  
 C'SINK INTERNAL THREADS 90 TO MAJOR DIA.  
 CHAMFER EXTERNAL THREADS 45 TO MINOR DIA.  
 SHEET METAL INTERNAL BEND RADIUS:  
 1 x MATL THICKNESS.

| MACHINING TOLERANCE ACCORDING ISO 2768mk AS FOLLOWS: |                  |
|--|------------------|
| 0.5 - 6 ±0.1   | 400 - 1000 ±0.8  |
| 6 - 30 ±0.2  | 1000 - 2000 ±1.2 |
| 30 - 120 ±0.3  | 2000 - 4000 ±1.5 |
| 120 - 400 ±0.4                                       | 4000 - 7000 ±2   |

SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:  
 0.5 - 120 ±0.3    400 - 1000 ±1.0  
 120 - 400 ±0.5    OVER 1000 ±2.0

HOLES & OPENINGS DIMENSIONS: h12  
 SHAFTS & EXTERNAL DIMENSIONS: h12  
 ANGULAR TOLERANCES: ±0.5°

SURFACE ROUGHNESS: N7

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

| DESIGN    | NAME   | SIGNATURE | DATE       |
|-----------|--------|-----------|------------|
|           | Nir K  | Nir-K     | 16/07/2017 |
| DRAWN     | Nir K  | Nir-K     | 16/07/2017 |
| CHECK     |        |           |            |
| APPROVE   | Amir L | Amir L    | 16/07/2017 |
| MATERIAL: |        |           | FINISH:    |

SEE NOTES

|                                       |                               |
|---------------------------------------|-------------------------------|
| PROJECT: <b>KS- PACKINGS</b>          |                               |
| TITLE: <b>DE-BITES CARTBOARD PACK</b> |                               |
| SIZE: <b>A3</b>                       | DWG NO. <b>KSDB-100-02-DD</b> |
| SHEET 1 OF 1                          | DO NOT SCALE DRAWING          |
| SCALE: <b>1:1</b>                     | REV. <b>1</b>                 |